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Mechanical Citrus Harvesting

# **Current Challenges of Mechanical Harvesting Technology for Citrus**



Continuous Canopy Shake & Catch

## Concerns

#### Issues

- Trash issue
- Machine enhancement
- Trash detection



Citrus and Trash Combination

- Trash awareness and associated expenses
- Hauling trash, equipment damage and downtime



Citrus Orchard

## **Associated Variables**

- Season
- Mechanical harvesting methods
- Citrus variety
- Percent of vulnerable branches
- Harvesting rates and approaches

## **Reduce the Amount of Trash by** - **Precision Agricultural Methods** -

• Incorporate a Variable Rate Shaking System that recognizes various tree sizes, thus provides the appropriate shaking force, which minimizes trash

Force Distribution in the Tree Canopy during Mechanical Harvesting



- Monitor fruit removal forces
- Monitor force distribution in the canopy



Four band Sensor

 Incorporate Abscission Compound for timely and uniform citrus fall, reducing tree force, thus breakage and trash.



Citrus Tree



 Incorporate an Impact Plate for citrus yield monitoring, which aids in distinguishing trash volume.

Impact Plate

 Incorporate an Imaging Process Trash Sensor to provide the operator preventative trash related information.



Trash Sensor System