## Mechanical Harvesting Systems Working in 2005/2006

### Trunk-Shake-Catch (TSC)



A TSC set includes three machines--a shaker, a receiver, and a field truck (goat). Trunks are shaken between 5 and 10 seconds to remove fruit. Trees have to be "skirted" to allow shaker and receiving units to position underneath the tree canopy. Fruit is caught and conveyed to a cart holding up to 90 boxes of fruit.

## *Continuous Canopy Shake & Catch (CCSC)*



One CCSC set includes a minimum of four machines--two harvesting units and two field trucks. Working in parallel, a CCSC system travels between 1 and 2 mph down each side of the tree row. Shaker heads penetrate the canopy to remove fruit. Caught fruit is conveyed to a trailing field truck. CCSC system is well suited for long rows and uniform sized trees. Trees have to be "skirted" to allow optimal fruit collection.

## Tractor Drawn Canopy Shake (T-CS)



T-CS uses a harvesting mechanism similar to the CCSC. T-CS harvests fruit from one side of the tree canopy at a time, dropping fruit to the ground. A hand crew picks up ground fruit and gleans remaining fruit in the tree. Suited for older, non-uniform trees. Skirting is recommended but not necessary.

# MECHANICAL HARVESTING CAN SAVE YOU MONEY

## MECHANICAL HARVESTING CRITERIA FOR SUCCESS:

- 1. Lower net harvesting cost
- 2. High labor productivity
- 3. Little, if any, negative impact on tree health
- 4. Higher on-tree returns



#### A citrus inititiative, passed in 2005, is funding the following IFAS scientists to continue research and education efforts in mechanical harvest-

#### Name/Title Unit **Program Focus Phone/Email** Harold Browning CREC **Program Coordinator** 863-956-1151 Center Director **IFAS Citrus Program** hwbr@ufl.edu Tom Burks GNV 352-392-1864 Robotics Ag. Engineer TFBurks@ifas.ufl.edu CREC 863-956-1151 Jacqueline Burns Abscission Horticulturist jkbu@ufl.edu Bill Castle CREC Grove Design 863-956-1151 Horticulturist bcastle@ufl.edu **Machine Enhancements** Reza Ehsani CREC 863-956-1151 Ag. Engineer ehsani@ufl.edu CREC Renee Goodrich-Food Safety 863-956-1151 Food Science and goodrich@ufl.edu Human Nutritionist SWFREC **Tree Health** 239-658-3400 Kelly Morgan Soil Scientist ktm@ifas.ufl.edu SWFREC **Economic Evaluations** 239-658-3400 Fritz Roka Economist Grower Education fmroka@ufl.edu Bob Rouse SWFREC 239-658-3400 Grove Design Horticulturist rrouse@ufl.edu CREC Tree Health 863-956-1151 Jim Syvertsen Plant Physiologist jmsn@ufl.edu

CREC- Citrus Research and Education Center, Lake Alfred

GNV- Gainesville

SWFREC- Southwest Florida Research and Education Center, Immokalee

## **UF/IFAS Mechanical Harvesting Program Elements**

